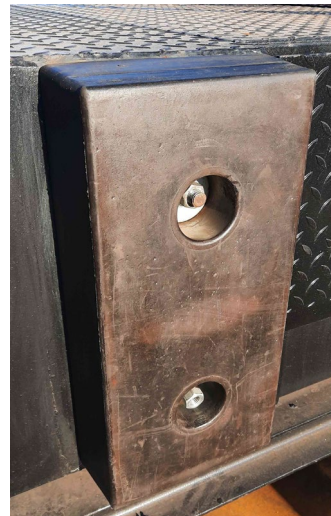


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Rubber bumper for unloading ramps and quays.			Version A
PREPARED BY: <i>Jarosław Z</i> DATE, SIGNATURE	CHECKED BY: Quality Representative <i>Magda M</i> DATE SIGNATURE	APPROVED BY: <i>Director of the Department</i> Dariusz B DATE, SIGNATURE	



1.MANUFACTURING TECHNOLOGY:

Black rubber – technology for manufacturing a rubber blade based on recycled rubber with an admixture of textile cord.

2. PURPOSE:

Bumpers protect the docking truck and the building's facade from damage. They are part of the basic equipment of a loading bay.

Fastening with screws (not included).

To mount the rubber element, a metal base is used, which is first attached to the wall using wall plugs. Then, a bumper is placed on the two protruding mounting studs and secured with screws and washers until snug.

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unloading ramps and quays.**

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Version

A

4. TECHNICAL PARAMETERS

The most important technical parameter in the case of a fender is its abrasion resistance.

Technical parameters of the product:

- Tensile strength (MPa)	8.0	PN-93/C-04205
- Hardness (°Sh)	75±5	PN-80/C-04238
- Abrasion resistance 1 mm ² max	100	PN-75/C-04235
- Elongation at break Er%	250-350.	PN-93/C-04205
- Low temperature resistance (°C)	- 30	PN-79/C-04237
- Resistance to accelerated ageing at 70°C	R ± 20%	
	E ± 30%	PN-82/C-04216

TYPE	MATERIAL	DIMENSIONS length x width x height [mm]	WEIGHT [kg]
G006	Rubber compound with ground textile cord	500x250x140 ±3mm	23
G109	Rubber compound with ground textile cord	500x250x100 ±3mm	12

5. PACKAGING

The rubber bumper elements must be cleanly trimmed along the edges, and the mounting holes must be machined and free of any bumper flash, and punched through. The bumper elements must be stacked on pallets and secured with stretch film.